

I4.0@BOSCH –

CENTRAL CHALLENGES AND OPPORTUNITIES IN REALIZING THE CONNECTED INDUSTRY

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Industry 4.0@Bosch

Definition



Fusion of the **physical world** of production with the **virtual world** of information technology and the internet.

Humans, machines, objects and systems are **connected** via ICT and the internet and communicate in a dynamic, real time optimised and self-organised way.

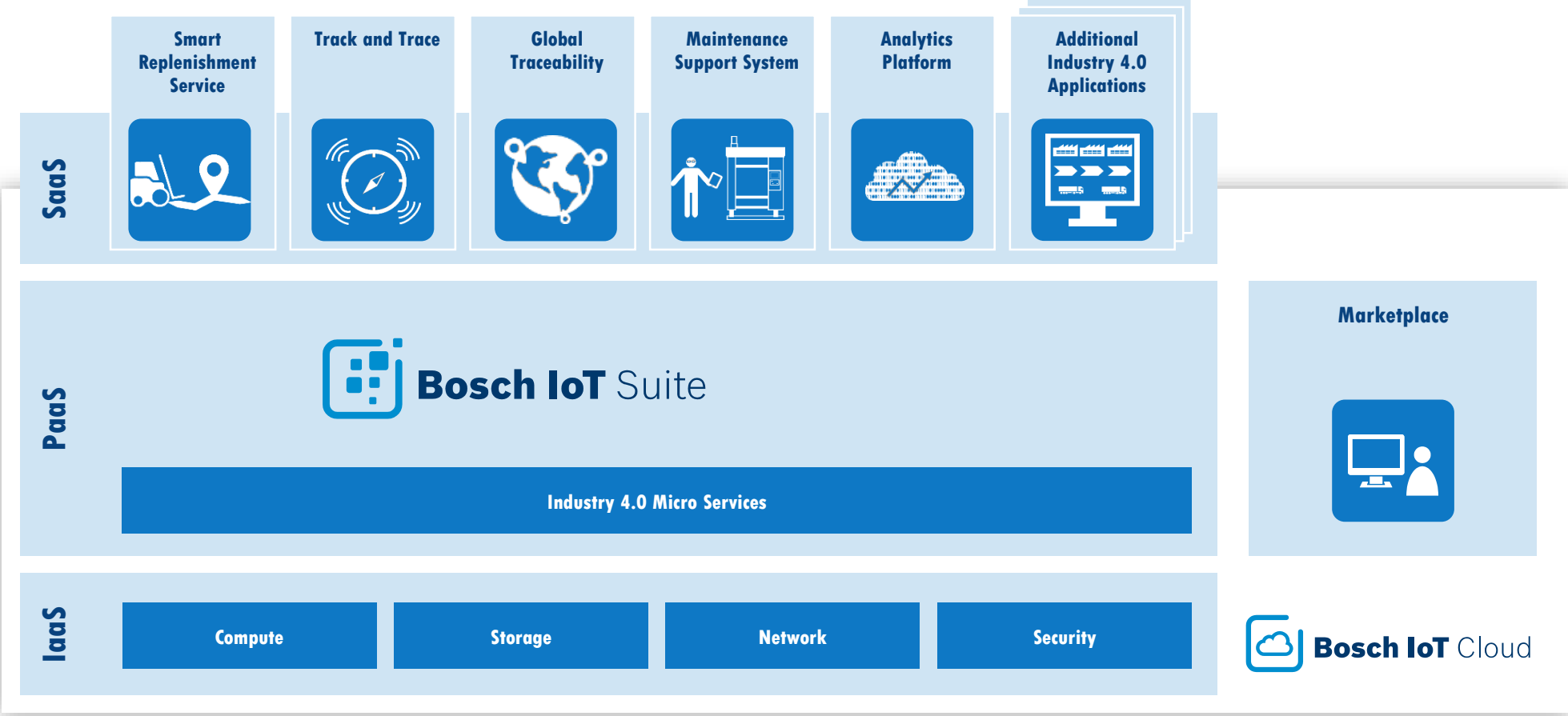
In these **intelligent production systems**, **all instances** of the added value chain from the supplier over logistics to the customer are connected **across the company**.

The industrial production can implement **individualized customer requests** on the well-known high-quality level, while reaching higher **flexibility** and **robustness** as well as **optimal resource allocation**.

ICT = Information and communication technology

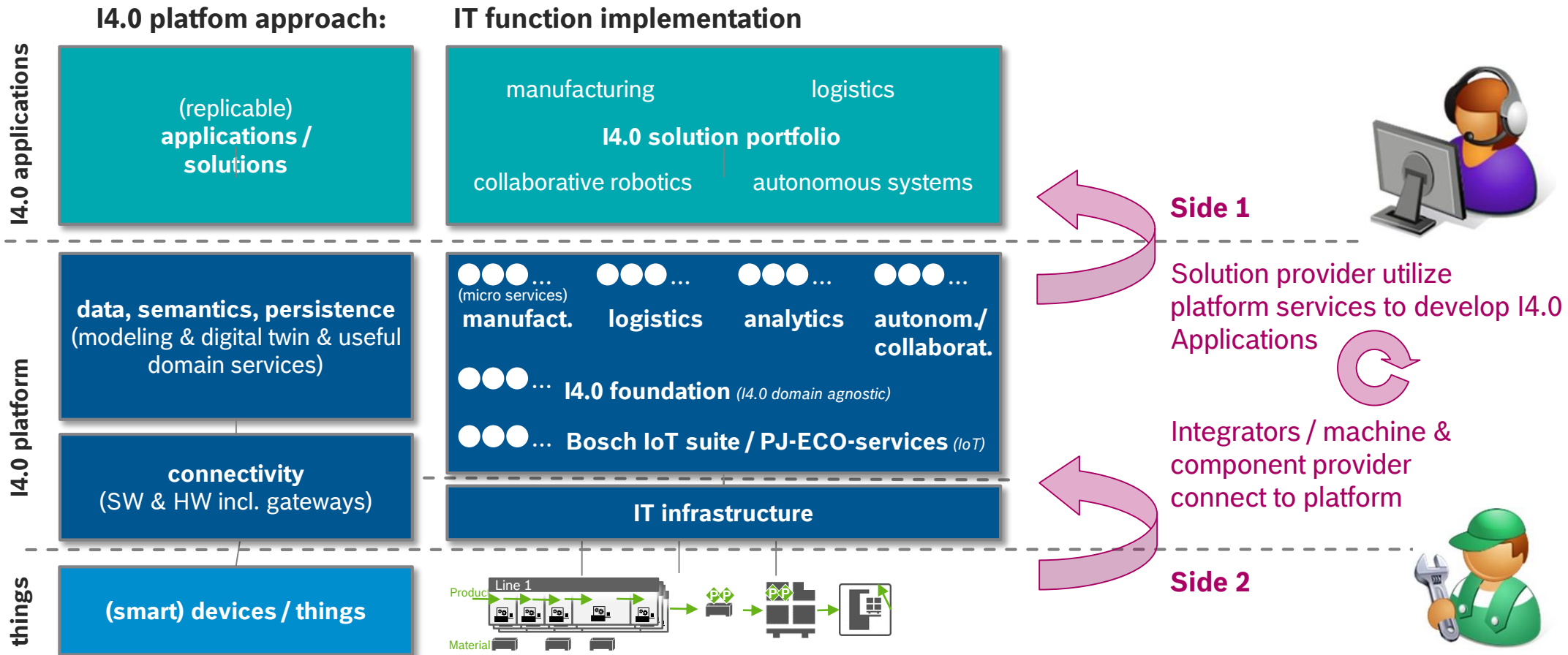
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Bosch IoT Cloud & IoT Suite as Foundation for Industry 4.0



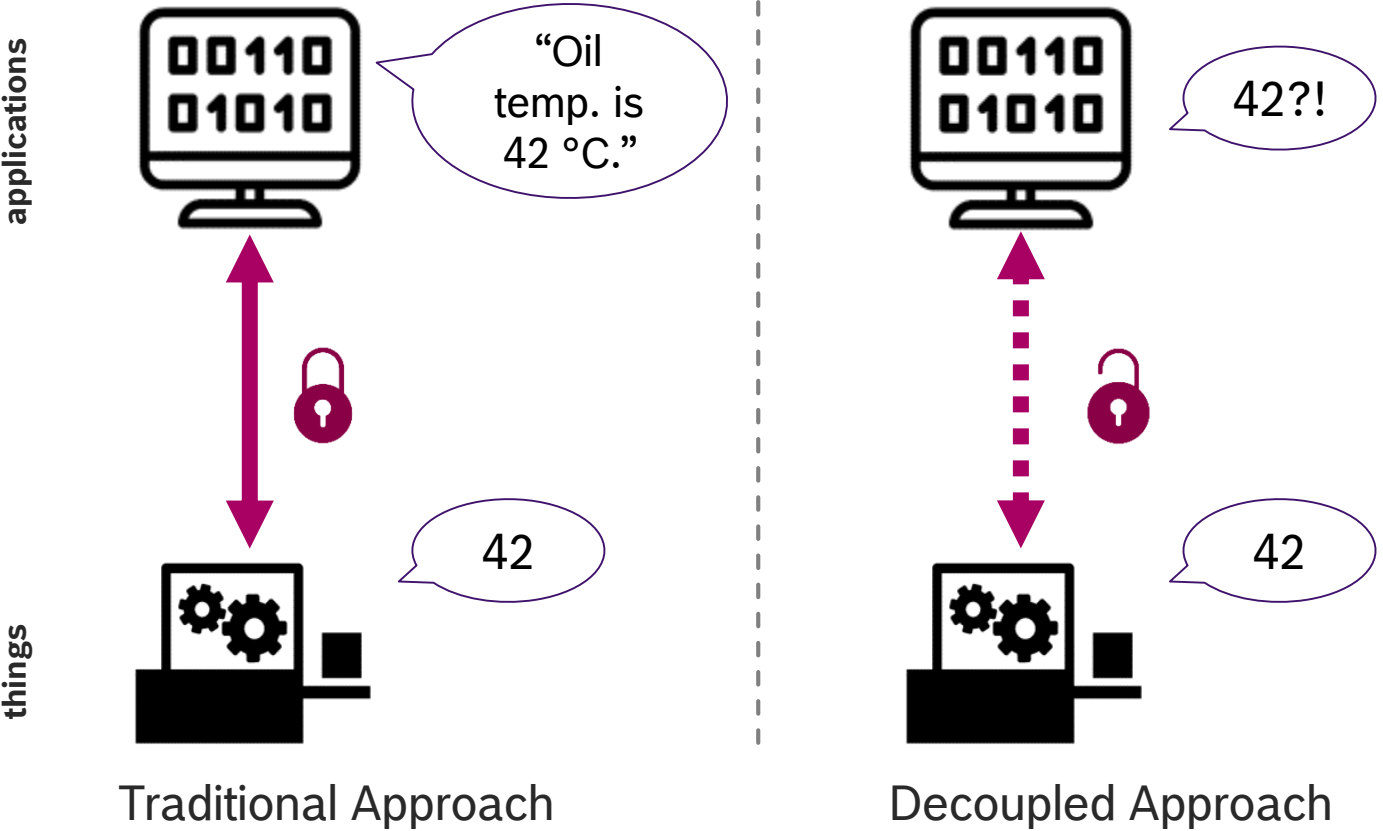
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I4.0 Platform: Two-Sided Platform



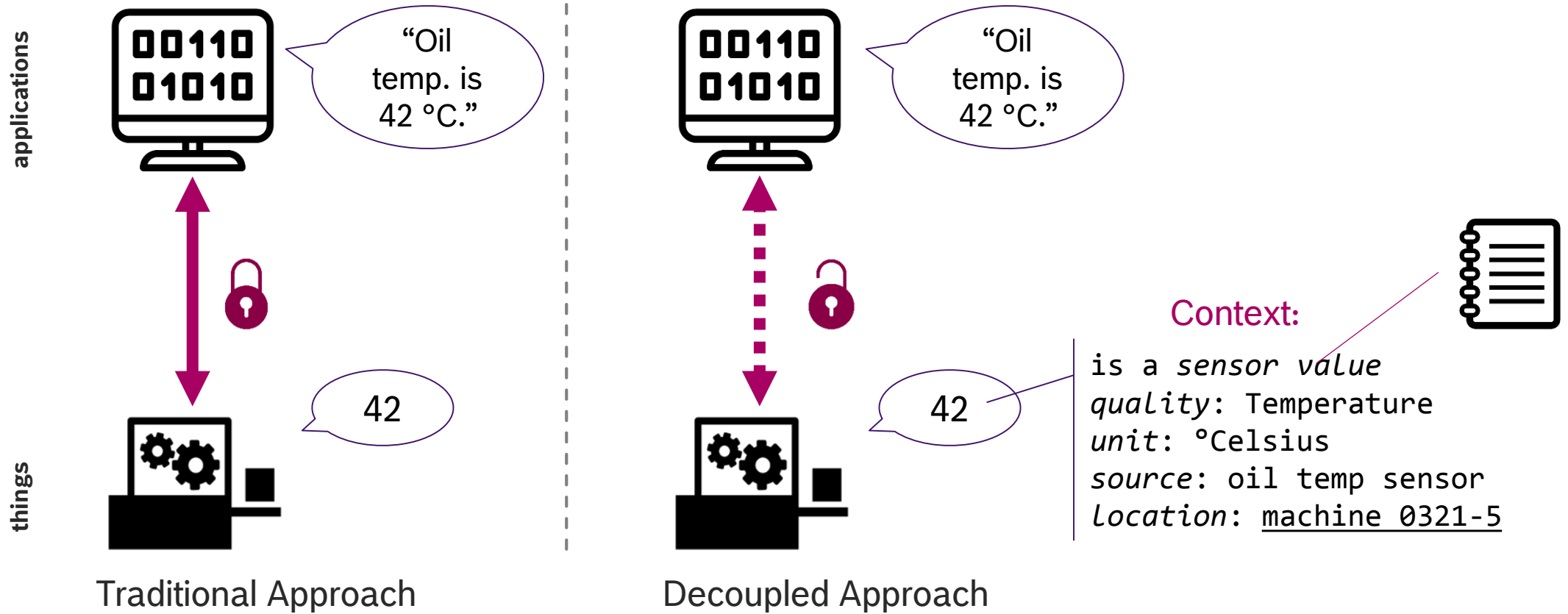
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Excursus: Semantic Technologies



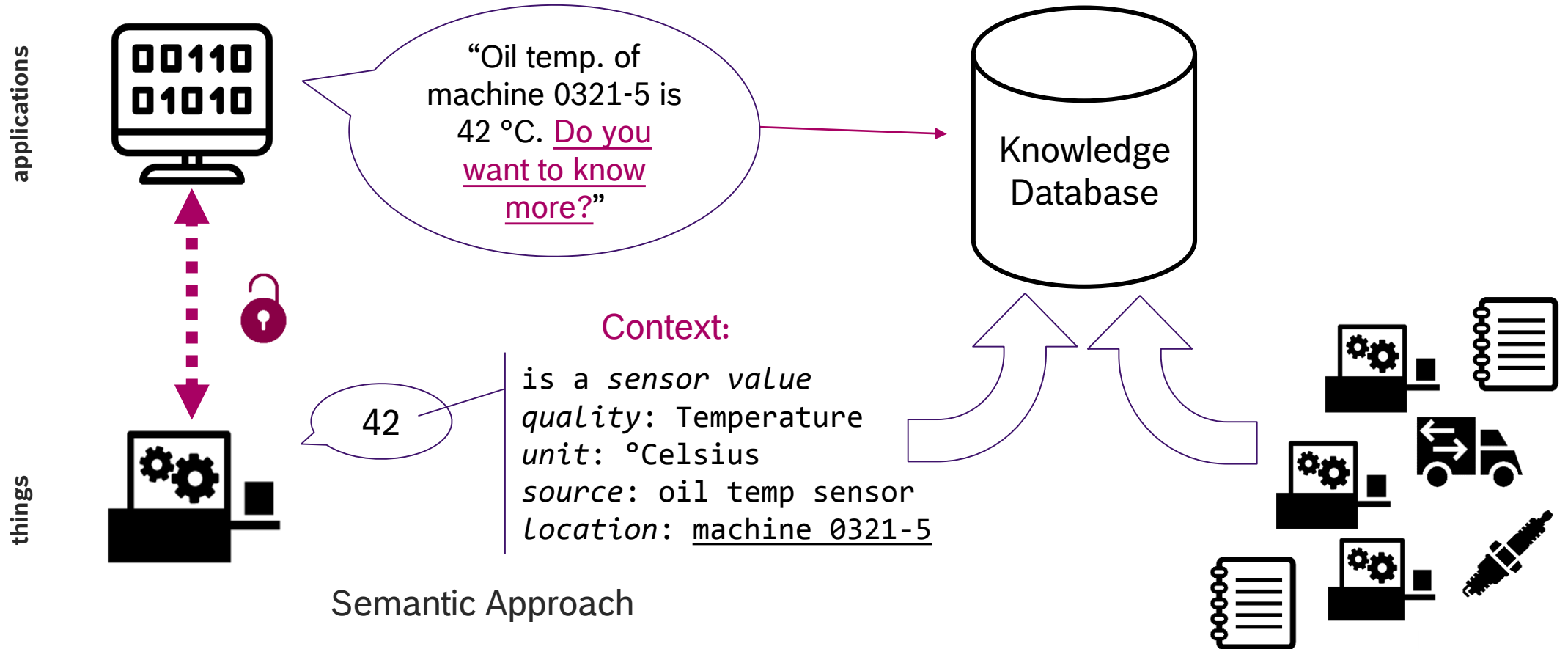
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Excursus: Semantic Technologies



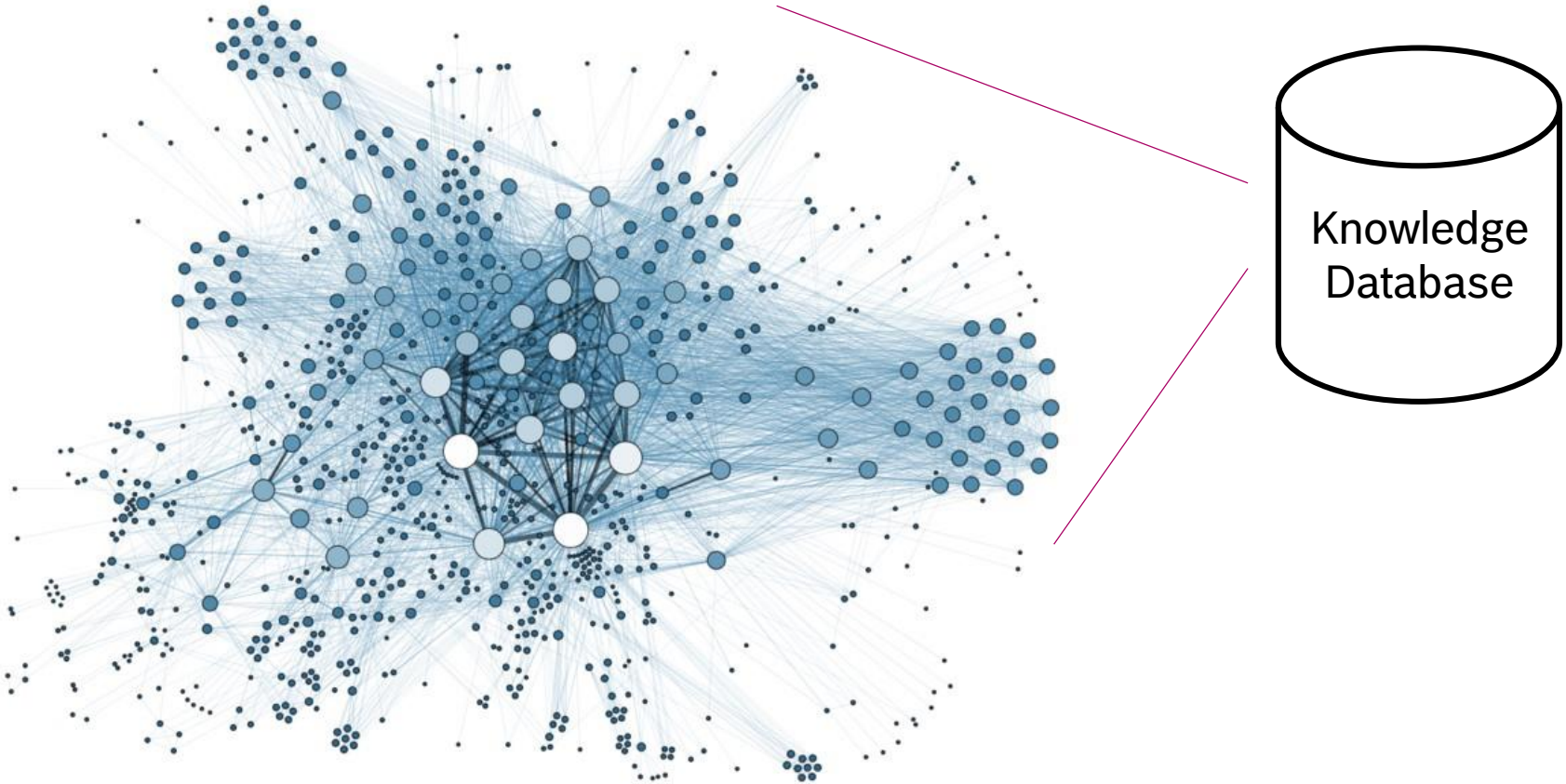
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Excursus: Semantic Technologies



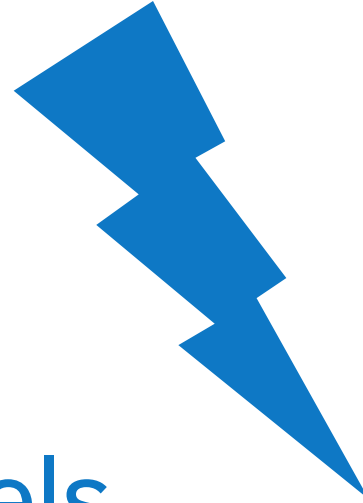
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Excursus: Semantic Technologies



Three Issues:

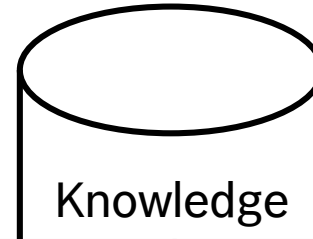
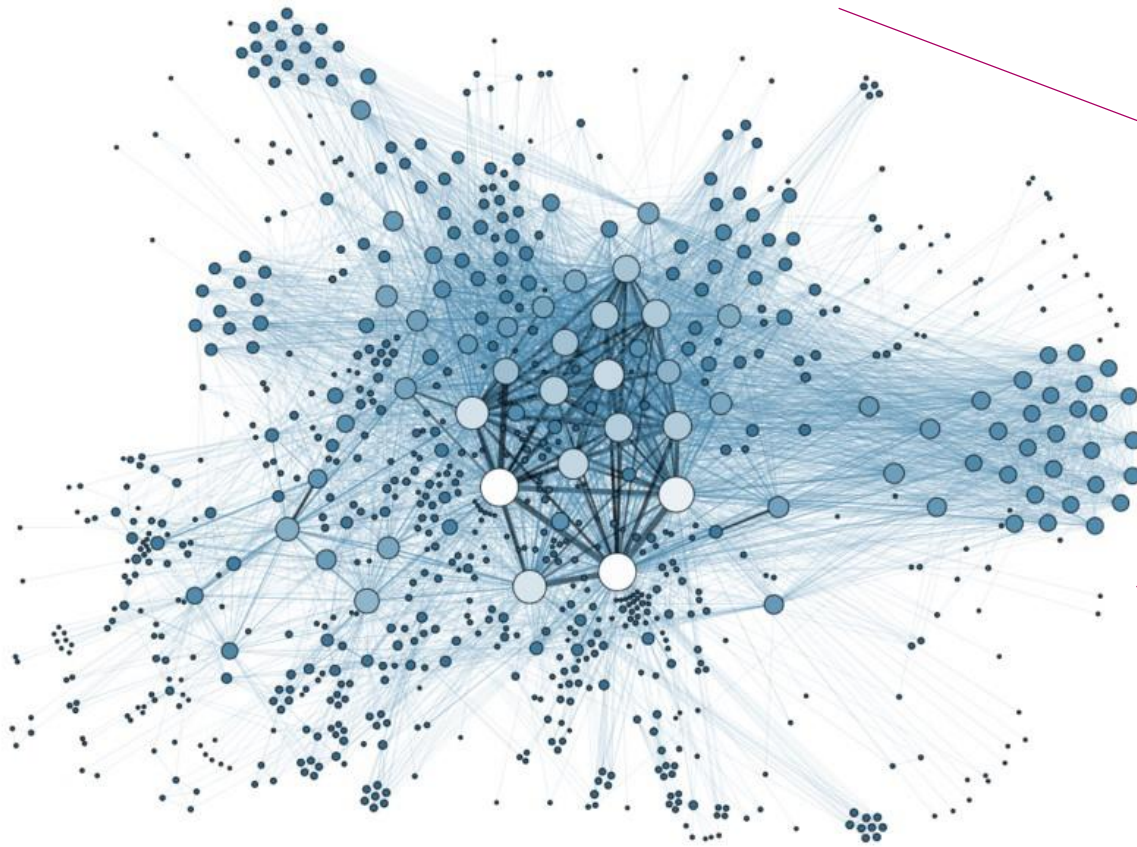
- 1 – Usability
- 2 – Access Control
- 3 – Lack of common models



USABILITY

Issue usability

Semantic Technologies – expert technology, expert tools

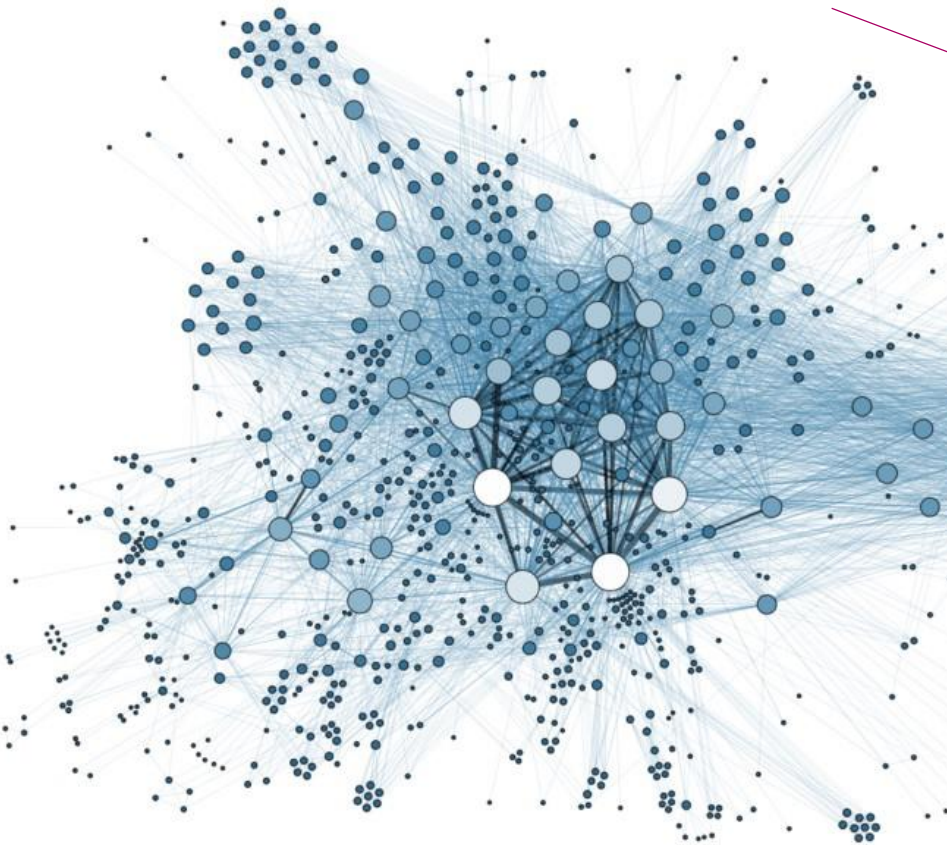


```
i4c rdf:type :Machine
i4c b40:hasSensor XDK_light
i4c b40:hasGUID "117B52C3-56D8-4F07-BD21-F74728B599FC"
XDK_light rdf:type :Sensor
XDK_light b40:hasObservation XDK_light_obs
XDK_light b40:isAttachedTo i4c
XDK_light_obs rdf:type ssn:Observation
XDK_light_obs b40:hasBaseUnit qui:Candela
```

```
> SELECT ?sensor ?machine
WHERE {
  ?sensor rdf:type ssn:Sensor ;
    b40:hasObservation ?x ;
    b40:isAttachedTo ?machine .
  ?machine b40:hasGUID "117B52C3-56D8-4F07-BD21-F74728B599FC" .
  ?x b40:hasBaseUnit qui:Candela .
}
```

Issue usability

Approach: REST API for simplified use



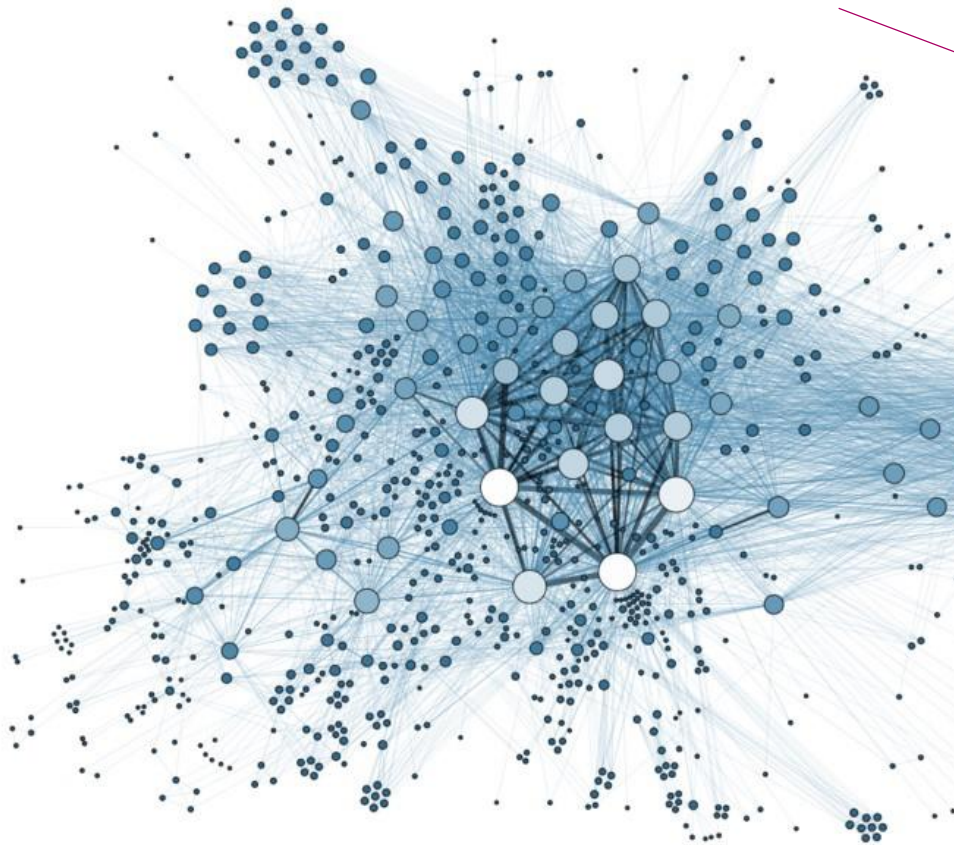
```
http://10.49.0.164/class/b40:Machine

{
  "ids": [ "b40:Machine14", "b40:I4C", "hts:HoP2_HTS", dcpi:DC_DemoCase",
    "dcpi:RPI" ],

  "_links": {
    "hts:HoP2_HTS": {"href": "http://10.49.0.164/res/hts:HoP2_HTS"},
    "b40:I4C": {"href": "http://10.49.0.164/res/b40:I4C"},
    "b40:Machine14": {"href": "http://10.49.0.164/res/b40:Machine14"},
    "dcpi:RPI": {"href": "http://10.49.0.164/res/dcpi:RPI"},
    "dcpi:DC_DemoCase": {"href": "http://10.49.0.164/res/dcpi:DC_DemoCase"},
    "self": {"href": "http://10.49.0.164/class/b40:Machine"}
  }
}
```

Issue Usability

Approach: REST API for simplified use



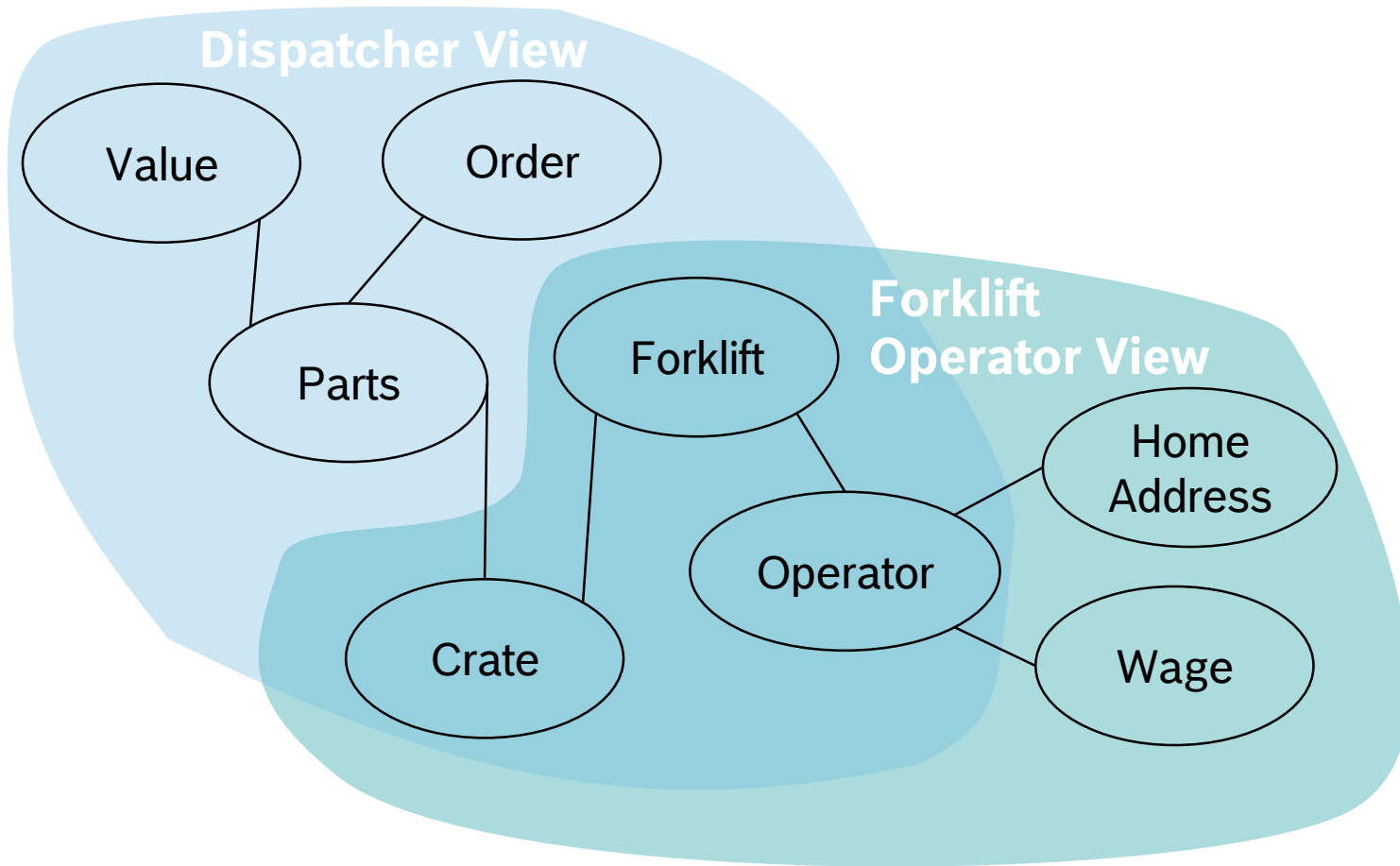
```
http://10.49.0.164/res/b40:Machine14

{id-map": {
  "b40:hasGUID": "27ae2d92-bce3-4558-8542-1d3996c1ab71",
  "rdfs:label": "Milling Cutter",
  "rdf:type": "b40:Machine",
  "b40:hasSensor": "b40:OilTempSensor"
},
_links": {
  "b40:Machine": {"href": "http://10.49.0.164/res/b40:Machine"},
  "b40:hasGUID": {"href": "http://10.49.0.164/res/b40:hasGUID"},
  "self": {"href": "http://10.49.0.164/res/b40:Machine14"},
  "b40:OilTempSensor": {"href": "http://10.49.0.164/res/b40:OilTempSensor"},
}}
```

ACCESS CONTROL

Fine Grained Access Control for Graph-based data

Problem: Interconnected data handled in different contexts



- ▶ Data structures not known beforehand (as in SQL)
- ▶ Access not decidable on class-level
- ▶ Access rights change with current situation

Fine Grained Access Control for Graph-based data

Solution Approach: “TRUSTY”

- ▶ Define permission vocabulary
 - User → Role → Domain
 - instanceGrant, classGrant, pathGrant
 - propertyExclusion, hideProp, instanceExclusion, hideInst
 - complexGrant
- ▶ Use reasoning to “annotate” data accordingly
 - allowInst, hideInst, hideProp
- ▶ Rewrite user queries to only return allowed data

```
# instanceGrant
[] a rule:SPARQLRule ;
  rule:content """
    IF {
      ?user :belongs ?role .
      ?role :access ?domain .
      ?domain :instanceGrant ?inst .
    } THEN {
      ?user :allowInst ?inst .
    }
  """.
```

```
# classGrant
[] a rule:SPARQLRule ;
  rule:content """
    IF {
      ?domain :classGrant ?class .
      ?s a ?class .
    } THEN {
      ?domain :instanceGrant ?s .
    }
  """.
```


LACK OF COMMON MODELS

Lack of common models for industry

We need ontologies for production, logistics, ...!

- ▶ Standardization efforts focus on technical interoperability (OPC UA, oneM2M, ...)
- ▶ Semantic interoperability is mostly ignored
- ▶ Existing ontologies focus other domains:
 - ▶ Persons/Relations: FOAF
 - ▶ Sensors & observations: SSN
 - ▶ Quantities, Units, Measurements: QUDT
 - ▶ Documents: Dublin Core
 - ▶ ...



We need ontologies for production, logistics, ...!

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Summary

- ▶ Semantic Technologies allow to transport context of data and therefore enable decoupling and reuse
- ▶ Currently still too immature for wide-spread use
 - ▶ Expert technology, bad tool support
 - ▶ Not equipped for industry use cases (e.g. Access control)
 - ▶ Lack of common models for manufacturing domain

Current work

- ▶ REST API for simplified interaction with knowledge graph
- ▶ Approach for Access Control based on permission vocabulary and reasoning

Conclusion

- ▶ Semantic Technologies essential for true interoperability and data reuse
- ▶ **Help us! Make semantics industry-ready, create common models for manufacturing domain**

THANK YOU

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